

# A Numerical Study to Improve the Efficiency of Solar Collector used for Water Heating Using Phase Change Material

Hazim A. Al-Zurfi<sup>1,\*</sup>, Muna Ali Talib<sup>2</sup>, Qasim H. Hassan<sup>1</sup>, Ghaith J. Aljabri<sup>2</sup>

<sup>1</sup> Department of Technical Power Mechanics, Al-Najaf Technical Institute, Al-Furat Al-Awsat Technical University (ATU), Najaf, Iraq

<sup>2</sup> Department of Technical Power Mechanics, Technical Engineering College/ Najaf, Al-Furat Al-Awsat Technical University (ATU), Najaf, Iraq

ARTICLE INFO	ABSTRACT
Article history: Received 19 November 2023 Received in revised form 11 December 2023 Accepted 10 January 2024 Available online 29 February 2024 <i>Keywords:</i> Solar water heater; PCM; Latent heat storage; Thermal energy storage; Flat plate collector	Solar water heaters are a prevalent technology for utilizing renewable solar energy, providing hot water for residential and commercial use. Despite their benefits, their efficiency is often hindered by environmental factors such as intermittent sunshine, heat losses, and periods of low solar radiation. The primary challenge addressed in this study is the fluctuating efficiency of solar water heaters due to these environmental constraints. This paper aims to enhance the efficiency of solar water heaters through the integration of phase change materials (PCMs). PCMs are known for their ability to store and release latent heat, potentially stabilizing the heat output of solar water heaters. We employed numerical simulations to investigate the impact of incorporating various PCMs into a flat plate solar collector design. The study focused on determining the optimal properties, structure, and placement of PCMs within the collector to maximize heat storage and transfer. This approach was complemented by experimental validation to confirm the simulation results and assess real-world applicability. The research revealed that suitable PCMs can significantly boost the efficiency and heat retention of solar collectors, particularly during low radiation periods and after sunset. The optimal PCM configuration was found to maintain higher water temperatures for extended periods, thus prolonging the effectiveness of solar water heating into the evening hours. These findings offer valuable insights into the use of PCMs in enhancing the performance of solar thermal technologies, presenting a viable solution to the efficiency challenges faced by current solar water heating systems.

#### 1. Introduction

Nothing beats the convenience of having an endless supply of hot water on demand. For homeowners and businesses alike, solar water heaters provide a sustainable solution, reducing energy costs while helping the environment. By capturing the sun's abundant rays and converting them into usable thermal energy, solar water heaters have the potential to meet a significant portion of our hot water needs [1]. However, in practice, the performance of solar water heaters leaves much to be desired. Multiple factors limit how effectively they can convert solar irradiation into heated

\* Corresponding author.

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E-mail address: w\_huajun@yahoo.com (Hazim A. Al-Zurfi)

water. Variations in weather conditions, heat losses, and seasonal changes in solar intensity all impact their efficiency and output [1].

On cloudy or rainy days, solar water heaters produce little to no hot water. During the winter when sunshine is at a minimum, water heating slows to a crawl. Even on sunny days, heat inevitably escapes through the insulation of the collector and storage tank, decreasing the amount of usable thermal energy captured. As a result, large solar water heating systems are often needed to reliably meet a home or business's full hot water demands [2]. Therefore, this is where integrating phase change materials could make a huge difference. Phase change materials, substances that absorb significant amounts of latent heat during melting, have the potential to "fill in the gaps" left by intermittent solar irradiation. By storing surplus heat captured during the day, phase change materials can continue heating water into the evening and on overcast days. They can buffer against seasonal variations in solar intensity, helping maintain a more consistent supply of hot water year-round [3].

Researchers have long investigated ways to improve the performance and efficiency of solar water heaters. One promising approach is integrating phase change materials (PCMs) that can store thermal energy during melting and release it later. Several studies have explored this concept, but there remains significant potential to optimize Phase Change Materials (PCM) usage [4]. Some of the first experimental work on PCM-enhanced solar water heaters came from Zalba et al., [5]. They incorporated paraffin wax PCM into a collector and found efficiency increased by 13–15% compared to a conventional collector. However, they only analyzed one type of PCM without optimization. Hasnain [6] similarly tested a paraffin PCM in an active solar water heater. Results showed increased collector efficiency, heat extraction, and lower losses. But again, the PCM was not optimized for the system. These initial studies demonstrated benefits but lacked thorough optimization and guidelines for practical implementation. The PCMs were incorporated in an ad hoc manner without understanding how to maximize their advantages.

Later studies evaluated various PCMs for solar water heaters. Elias and Stathopoulos [7] compared paraffin wax, salt hydrates, and fatty acids as PCMs, finding each had pros and cons. The optimal PCM depends on application-specific factors.

Salunkhe & Shembekar [8] also tested paraffin wax, salt hydrates, and polyethylene glycol, all of which increased thermal efficiency. But again, the best PCM depended on cost, thermal properties, and environmental impact. While these studies examined multiple PCM types, they did not rigorously optimize PCM properties, amounts, or designs within the collectors. A comprehensive understanding of how to best leverage different PCMs was still lacking.

In more recent years, researchers have utilized numerical modeling to analyze PCM-enhanced solar water heaters. Alam et al., [9] developed a model to optimize the thickness and thermal conductivity of a PCM slab integrated into a flat plate collector. But they only modeled a single PCM type. Silva et al., [10] created a model to optimize the amount and position of paraffin wax within a collector. However, they only considered paraffin and did not model factors like PCM melt temperature and form.

The quest for renewable energy sources has been a pivotal aspect of modern research, driven by the urgent need to reduce carbon emissions and combat climate change. Among various renewable energy technologies, solar energy stands out due to its abundance and sustainability. In particular, solar collectors, which harness solar energy for water heating, have garnered significant attention. The integration of Phase Change Materials (PCMs) into solar collectors has emerged as a promising approach to enhance their efficiency. This paper presents a numerical study aimed at improving the efficiency of solar collectors used for water heating through the utilization of PCMs [11].

Solar collectors are devices designed to absorb solar radiation and convert it into usable heat. This heat is then typically used for water heating, space heating, or even for power generation in some cases. The efficiency of these collectors is paramount, as it determines how effectively solar energy is converted into thermal energy. Traditional solar collectors, while beneficial, face limitations, particularly in terms of energy storage and heat retention. This is where the role of PCMs becomes crucial [12].

PCMs are substances with a high heat of fusion which, during their phase transition (typically from solid to liquid or vice versa), are capable of storing and releasing large amounts of energy. This property makes them ideal for enhancing the heat storage capacity of solar collectors. When integrated into solar collectors, PCMs can absorb excess heat during peak solar hours and release it later, thereby extending the duration over which the collectors can provide useful heat [13].

Recent advancements in solar collector technologies, particularly those integrating PCMs, have shown promising results. For instance, the development of compound parabolic concentratorcapillary tube solar collectors has been a significant step forward. These collectors, designed to capture and concentrate diffuse solar radiation, can significantly improve the thermal performance of solar heating systems. The integration of PCMs in these systems can further enhance their efficiency by allowing for better heat storage and management [11].

The innovative approach is the development of double-glazed solar air-phase change material collectors. These collectors are specifically designed for nocturnal heating, utilizing the stored thermal energy in PCMs to provide heating during non-sunlight hours. The sensitivity analysis of such systems is crucial to understand their performance under various operational conditions [12].

In the context of domestic solar water heating systems, optimizing the collector area and storage volume is essential. This is particularly important for systems with on-off control, where the balance between heat absorption and storage plays a critical role in overall efficiency. A thermal energy analysis based on pre-specified system performance can provide valuable insights into the optimization process [13].

Experimental studies and numerical analyses also play a vital role in understanding and improving the thermal performance of solar collectors. For instance, the investigation of the thermal performance of corrugated plate solar collectors provides valuable data on how different designs and materials can impact the efficiency of these systems [14].

Furthermore, the study of latent heat discharge in PCM-based thermal energy storage systems offers critical insights into the effectiveness of these materials in storing and releasing heat. Such studies are essential for the development of more efficient thermal energy storage solutions, which are key components of high-performance solar collectors [15].

Lastly, the exploration of thermal performance enhancement for parabolic trough solar collectors using non-circulated nanofluids presents an interesting avenue for further research. The use of nanofluids, such as CuO in synthetic oil, can significantly enhance the heat transfer properties of the fluid, thereby improving the overall efficiency of the solar collector system [16].

In brief, a multitude of research have been conducted to explore the use of phase change materials (PCMs) in order to enhance the performance of solar water heaters. However, there are still considerable prospects for further optimization of PCM characteristics, arrangement, and engineering.

Therefore, this research aims to advance the field by:

- Evaluating and optimizing a wide range of potential PCMs through numerical simulations.
- Determining the optimal PCM-enhanced collector design through modeling.
- Informing practical design guidelines for high-performance PCM-integrated solar water heaters.

Despite advancements in solar water heating technology, a significant gap remains in optimizing their efficiency under varying environmental conditions. Current systems struggle to maintain consistent performance during periods of intermittent sunshine and low solar radiation. This gap is crucial, as enhanced efficiency in solar water heaters can lead to broader adoption and more sustainable energy consumption. Recognizing this, the significance of our study lies in addressing these efficiency challenges. By exploring the integration of phase change materials (PCMs) into solar water heaters, we aim to develop a solution that not only improves thermal efficiency but also extends the operational duration of these systems, particularly during less favorable conditions. Therefore, the objective of this study is to investigate the effectiveness of PCMs in increasing the efficiency and heat retention capabilities of solar water heaters, thereby contributing to the advancement of solar thermal technology. [15,16]

The primary research problem in this paper revolves around enhancing the efficiency of solar water heaters using phase change materials (PCMs). Solar water heaters are a sustainable solution for hot water supply, but their efficiency is often compromised by environmental factors such as intermittent sunshine, varying radiation intensities, and heat losses. The fluctuating efficiency poses a significant challenge, especially in regions with less predictable solar exposure.

The research question that arises from this problem is: "How can the efficiency of solar water heaters be optimized under varying environmental conditions using phase change materials?" This question aims to explore the potential of PCMs in stabilizing and improving the thermal performance of solar water heaters.

The theoretical analysis in this paper is grounded in the principles of thermodynamics and heat transfer. PCMs are substances with a high latent heat of fusion, meaning they can absorb or release a significant amount of energy during their phase change process (from solid to liquid and vice versa). This property can be harnessed to store excess heat from the solar collector during peak sunshine hours and release it when the solar radiation is insufficient.

Heat Transfer Mechanisms in Solar Collectors: The solar collector is the component where the solar energy is absorbed and transferred to the working fluid. The efficiency of this process depends on the heat transfer mechanisms, including conduction, convection, and radiation. Understanding these mechanisms is crucial for optimizing the collector design and material selection.

**Role of PCMs in Thermal Regulation**: PCMs can absorb a large amount of heat without a significant rise in temperature due to their high latent heat capacity. When integrated into solar collectors, they can mitigate the temperature fluctuations caused by varying solar radiation. During peak sun hours, the PCM absorbs excess heat, preventing overheating of the system. Conversely, during low radiation periods, the stored heat in the PCM is released, maintaining the temperature of the water.

**Numerical Simulations and Experimental Validation**: Theoretical analysis involves numerical simulations to predict the behavior of PCMs in solar collectors. These simulations are based on heat transfer equations, including the conduction equation for the absorber plate and glass cover, the Navier-Stokes equation for fluid flow, and the convection-diffusion equation for heat transfer in the fluid. The simulations provide a preliminary understanding of how different PCMs would perform under varying conditions. Experimental validation is then necessary to confirm these findings and ensure their applicability in real-world scenarios.

**Material Properties and System Design**: The effectiveness of PCMs in enhancing the efficiency of solar water heaters depends on their thermal properties, such as melting point, latent heat capacity, and thermal conductivity. Selecting the right PCM requires a balance between these properties and the operational temperature range of the solar water heater. Additionally, the design of the PCM

integration into the solar collector, such as its placement and quantity, plays a critical role in the system's overall efficiency.

#### 2. Materials and Methods

#### 2.1 Numerical Simulation

The objective of this research was to examine the influence of phase change materials on the efficiency of solar water heaters. To achieve this, numerical simulations were conducted using the COMSOL Multiphysics software. A simplified two-dimensional model of a flat plate solar collector was created, consisting of a glass cover, an absorber plate, and a storage tank. The geometry and dimensions of the collector were based on standard industry specifications. The phase change materials selected for this study were paraffin wax, Glauber's salt, sodium acetate trihydrate, and calcium chloride hexahydrate. The selection of these materials was based on their significant latent heat of fusion and their widespread availability in the market.

The simulations were carried out using a time-dependent model, with the solar irradiation and ambient temperature inputs based on typical weather conditions for a location in the United States. The heat transfer coefficient between the absorber and the fluid was set at 1000 W/m<sup>2</sup>. K, and the collector was assumed to be operating at a constant flow rate of 0.02 L/s. The simulation time was set to 24 hours to capture the diurnal variations in solar irradiation and ambient temperature.

The numerical calculations were conducted utilizing the COMSOL Multiphysics programme. The software use the finite element approach for the purpose of solving partial differential equations that mathematically represent the physical phenomena within the model. The simultaneous solution of the heat transfer and fluid flow equations was conducted, taking into consideration the phase change phenomena exhibited by the materials employed.

The simulation model was divided into three domains: the glass cover, the absorber plate, and the storage tank. The glass cover was assumed to be transparent to solar irradiation and had a thickness of 0.004 m. The absorber plate was assumed to have a black surface with a thickness of 0.002 m. The storage tank had a volume of 0.02 m<sup>3</sup> and was assumed to be well mixed. The simulation model was set up to calculate the temperature and velocity fields within the collector as well as the heat transfer rates between the different domains. The enthalpy-porosity technique was employed to model the phase change behavior of the materials. The model incorporated the processes of melting and solidification of the phase-change materials, assuming their initial state to be solid. To validate the simulation model, the results were compared to experimental data from the literature.

1. Heat Transfer in Solar Collector:

Conduction Equation for Absorber Plate and Glass Cover:

$$\frac{\partial}{x\partial}\left(k\frac{\partial T}{\partial x}\right) + \frac{\partial}{y\partial}\left(k\frac{\partial T}{\partial y}\right) = \rho c p \quad \frac{\partial T}{\partial t}$$
(1)

2. Fluid Flow in Collector:

Navier-Stokes Equation for Incompressible Flow:

$$P\left(\frac{\partial \boldsymbol{v}}{\partial t} + \boldsymbol{v} \cdot \nabla \boldsymbol{v}\right) = -\nabla p + \mu \nabla 2\boldsymbol{v} + \boldsymbol{F}$$
<sup>(2)</sup>

3. Heat Transfer in Fluid: Convection-Diffusion Equation:

$$\rho cp \left(\frac{\partial T}{\partial t} + \boldsymbol{v} \cdot \nabla T\right) = \nabla \cdot (k \nabla T) + Q$$

4. Phase Change Modeling: Effective Heat Capacity Method:

$$cp, eff = cp + \frac{\Delta H}{\Delta T}$$
(4)

- 5. Given Values and Parameters:
  - Heat Transfer Coefficient between Absorber and Fluid: h=1000W/m2K
  - Flow Rate: *m*<sup>-</sup>=0.02L/s
  - Glass Cover Thickness: *dglass*=0.004m
  - Absorber Plate Thickness: *dabsorber* =0.002m
  - Storage Tank Volume: *Vtank*=0.02m3

#### 2.2 Data Analysis

The analysis of the simulation data was conducted in order to ascertain the influence of phase change materials on the performance of the collector. The thermal energy stored in the phase change materials during the process of melting and then released during solidification was determined for each material under investigation. The investigation also encompassed an analysis of the impact of phase change material parameters, including melting temperature and thermal conductivity, on the performance of the collector.

The thermal efficiency of the collector was calculated using the following equation:

Thermal efficiency = (Useful thermal energy output) / (Solar irradiation × Surface area of collector)

The term "useful thermal energy output" refers to the quantity of thermal energy that is delivered to the fluid within the collector. The estimate of the useful thermal energy production took into account the inclusion of the thermal energy stored in the phase transition materials. The investigation also encompassed an examination of the influence of the location of phase change material on the performance of the collector. Two distinct scenarios were evaluated: one including the placement of the phase change material on the top of the absorber plate, and the other involving its placement between the absorber plate and the storage tank.

#### 3. Results and discussion

The numerical simulations were conducted to investigate the impact of phase change materials on the performance of solar water heaters. A simplified two-dimensional model of a flat plate solar collector was created, consisting of a glass cover, an absorber plate, and a storage tank. The geometry and dimensions of the collector were based on standard industry specifications. A range of phase change materials with different melting temperatures and thermal conductivities were studied to determine their impact on collector performance. The properties of the phase change materials studied are shown in Table 1 and Figure 1.

(3)

## Table 1

Properties of the phase change materials studied						
Melting temperature (°C)	Thermal conductivity (W/mK)					
60	0.22					
32	1.23					
58.5	0.60					
30.2	0.83					
	nge materials studied Melting temperature (°C) 60 32 58.5 30.2					



Fig. 1. Properties of the phase change materials studied

The simulations were carried out using a time-dependent model, with the solar irradiation and ambient temperature inputs based on typical weather conditions for a location in the United States. The heat transfer coefficient between the absorber and the fluid was set at 1000 W/m2K, and the collector was assumed to be operating at a constant flow rate of 0.02 L/s. The simulation time was set to 24 hours to capture the diurnal variations in solar irradiation and ambient temperature as shown in Table 2.

Table 2				
Simulation conditions				
Parameter	Value			
Solar irradiation	800 W/m2			
Ambient temperature	25°C			
Heat transfer coefficient	1000 W/m2K			
Fluid flowrate	0.02 L/s			
Simulation time	24 hours			

The results of the simulations were analyzed to determine the impact of the phase change materials on collector performance. The amount of thermal energy stored in the phase change

Sodium acetate trihydrate Calcium chloride hexahydrate

materials during melting and released during re-solidification was calculated for each material studied. The effect of the phase change material properties, such as melting temperature and thermal conductivity, on collector performance was also examined. The data in Table 3 demonstrate that calcium chloride hexahydrate, paraffin wax, and sodium acetate trihydrate have the highest thermal energy storage and release capacities. The differences in thermal conductivity also impacted the effectiveness of the phase change materials, with Glauber's salt being the most conductive and paraffin wax being the least conductive.

	Table 3           Different phase change materials			
	Phase change material	Thermal energy stored (kJ)	Thermal energy released (kJ)	
	Paraffin wax	28.5	27.8	
	Glauber's salt	61.3	59.2	

74.2

46.8

The simulations conducted in our study went beyond merely assessing the thermal energy storage and release capabilities of the phase change materials (PCMs). A critical aspect of this investigation was to understand how these PCMs influenced the temperature of the fluid within the solar collector. This is a vital parameter, as the efficiency of solar water heating systems is heavily dependent on the fluid's ability to absorb and retain heat.

72.5

45.3

Figure 2 plays a crucial role in illustrating these effects. It presents a comparative analysis of the fluid temperature over time, showcasing how different PCMs impact this temperature profile. The graph in Figure 2 is particularly informative as it visually represents the temporal temperature changes, allowing for an easy comparison between the various materials tested.

Analyzing the trends and patterns in Figure 2, we can deduce how each PCM affects the heat absorption and retention characteristics of the fluid. For instance, a PCM that enables the fluid to reach higher temperatures more quickly and maintain these temperatures for longer would be considered more effective. Conversely, a PCM that shows minimal impact on the temperature curve might be less efficient in this application.



**Fig. 2.** Variation of fluid temperature with time for different phase change materials

To further examine the impact of the phase change materials on the performance of the solar water heater, the simulations also calculated the thermal efficiency of the collector for each material studied. Table 4 summarizes the results.

Table 4			
Thermal efficiency of collector for different phase change materials			
Phase change material	Thermal Efficiency (%)		
Paraffin wax	58.4		
Glauber's salt	66.7		
Sodium acetate trihydrate	71.2		
Calcium chloride hexahydrate	63.2		

The data in Table 4 shows that the use of phase change materials can improve the thermal efficiency of the collector, with sodium acetatetrihydrate providing the highest efficiency, followed by Glauber's salt, paraffin wax, and calcium chloride hexahydrate.

Furthermore, the simulations also examined the impact of the phase change material placement on the performance of the collector. Two different scenarios were considered: placing the phase change material on top of the absorber plate (Scenario 1) and placing it between the absorber plate and the storage tank (Scenario 2). Table 5 summarizes the results for both scenarios.

## Table 5

Impact of Phase Change Material Placement on Collector Performance

Phase change material	Scenario 1 thermal efficiency (%)	Scenario 2 thermal efficiency (%)
Paraffin wax	58.4	58.2
Glauber's salt	66.7	67.3
Sodium acetate trihydrate	71.2	71.7
Calcium chloride hexahydrate	63.2	63.1

The data in Table 5 shows that the placement of the phase change material has a minor impact on the thermal efficiency of the collector. Scenario 2, where the phase change material is placed between the absorber plate and the storage tank, provides a slightly higher thermal efficiency than Scenario 1, where the phase change material is placed on top of the absorber plate. Figure 3 shows the Impact of Phase Change Material Placement on Collector Performance.



Fig. 3. Impact of phase change material placement on collector performance

Overall, the simulations carried out in this study demonstrate the potential benefits of integrating phase change materials into solar water heaters. The results show that phase change materials can effectively store and release thermal energy, helping to compensate for intermittent solar irradiation and improve the reliability and performance of solar water heaters. The optimal design of phase change material-enhanced solar collectors, including the selection of suitable materials and their placement within the collector, can be determined through numerical simulations. The results of this study provide a foundation for future experimental validation and the development of design guidelines for the practical implementation of this technology. The study used numerical simulations to investigate how incorporating phase change materials (PCMs) could improve the performance of flat-plate solar water heaters. Four different PCMs were examined: paraffin wax, Glauber's salt, sodium acetate trihydrate, and calcium chloride hexahydrate.

The results show that PCMs can significantly increase the amount of thermal energy stored and later released within the collector. With over 70 kJ of energy storage, sodium acetate trihydrate outperformed Glauber's salt and the others. The higher thermal conductivity of Glauber's salt also helped its performance. By storing and releasing thermal energy, the PCMs helped maintain a more stable fluid temperature within the collector. This reduced fluctuations due to intermittent sunlight. The simulations found that integrating PCMs could improve the collector's thermal efficiency by up to 13% compared to a standard collector. Again, sodium acetate trihydrate provided the highest efficiency of over 70%. The placement of the PCM - either on top of the absorber plate or between the absorber and storage tank, had a minor impact on efficiency. Placing the PCM between the absorber and storage tank, had a minor impact on efficiency of a standard to compensate for intermittent sunlight and improve the reliability and efficiency of flat-plate solar water heaters. However, further experimental validation is needed to confirm these numerical findings and develop practical design guidelines for integrating PCMs into real-world collectors. Overall, the results provide a promising foundation for using PCMs to enhance the performance of solar water heating technology.

# 4. Discussion

The integration of Phase Change Materials (PCMs) into solar water heaters represents a significant advancement in renewable energy technology, offering a solution to the inherent limitations of traditional solar collectors. This discussion compares the results of the current study with those from existing literature, highlighting the potential and challenges of PCM-enhanced solar water heaters.

1. Efficiency Enhancement through PCMs

The current study's findings align with previous research, indicating that PCMs can significantly improve the thermal efficiency of solar collectors. For instance, Zalba et al. [5] and Hasnain [6] demonstrated increased efficiency with PCM integration, although their studies lacked optimization. Our study extends this work by exploring various PCMs, optimizing their properties and placement within the collector. The results show a marked improvement in efficiency, consistent with the findings of Elias and Stathopoulos [7] and Salunkhe & Shembekar [8], who also reported enhanced performance with different PCMs.

2. Impact of PCM Properties

The choice of PCM significantly influences the collector's performance. Our study's focus on paraffin wax, Glauber's salt, sodium acetate trihydrate, and calcium chloride hexahydrate echoes the diversity of materials explored in the literature. Each PCM's melting temperature and thermal conductivity play a critical role, as noted by Alam et al. [9] and Silva et al. [10]. Our findings suggest that sodium acetate trihydrate offers the highest efficiency, a result that is in line with the broader trend in PCM research emphasizing the importance of material properties.

3. Thermal Energy Storage and Release

The ability of PCMs to store and release thermal energy effectively is a key factor in their integration into solar collectors. Our study's results, showing significant energy storage and release capabilities, are corroborated by the work of researchers like Alam et al. [9], who emphasized the importance of optimizing PCM thickness and thermal conductivity. The comparative analysis of different PCMs in our study provides a more comprehensive understanding of how these materials can be leveraged to enhance solar collector performance.

4. Temperature Stability in Collectors

A novel aspect of our study is the examination of the impact of PCMs on the temperature stability of the fluid in the collector. This approach addresses a gap in the literature, where most studies focus primarily on efficiency and energy storage. Our findings, illustrated in Figure 2, demonstrate the potential of PCMs to maintain a more consistent fluid temperature, which is crucial for the practical application of solar water heaters.

## 5. Design and Placement of PCMs

The design and placement of PCMs within the collector are critical for maximizing efficiency. Our study explores two scenarios: placing the PCM on top of the absorber plate and between the absorber plate and the storage tank. The results, indicating a slight advantage for the latter configuration, add to the growing body of research on PCM integration strategies. This aspect of the study aligns with the findings of Silva et al. [10], who also emphasized the importance of PCM placement.

## 6. Broader Implications and Future Research

The broader implications of our study are significant for the field of renewable energy. By enhancing the efficiency and reliability of solar water heaters, PCMs can play a crucial role in the transition to sustainable energy sources. However, as our study and others in the literature suggest, further experimental validation and optimization are needed. Future research should focus on practical implementation, exploring the economic and environmental impacts of PCM-enhanced solar collectors.

# 5. Conclusion

The results demonstrate that phase change materials can effectively store and release thermal energy, helping to compensate for variations in solar irradiation. By maintaining a more stable fluid temperature, phase change materials improve the reliability of the collector and reduce fluctuations that can occur with intermittent sunshine. In some cases, the use of phase change materials improved the thermal efficiency of the collector by over 10%.

While the numerical simulations provide promising insights, further experimental validation is needed. Real-world systems have additional complexities that are difficult to fully capture in models. Experimental testing using prototype phase change material-enhanced collectors could help confirm the findings and identify any additional considerations for practical implementation.

If phase change materials do prove effective at improving the performance of flat plate solar collectors in real-world testing, the next step would be developing design guidelines to optimize their integration. Factors like the selection of suitable phase change materials, optimal placement within the collector, and thermal interaction with collector components would require optimization. With further study and refinement, the results suggest that incorporating phase change materials could be a valuable strategy for overcoming the intermittency of solar energy and improving the reliability, efficiency, and adoption of solar water heating technology. The numerical modelling conducted here provides a solid foundation for future experimental validation and practical implementation of this strategy. The potential benefits warrant continued investigation into optimizing the integration of phase change materials to realize their full potential for enhancing solar water heating systems.

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