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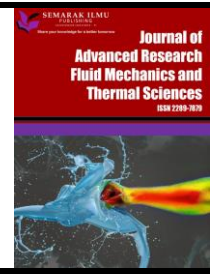


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Investigate The Effects of Intake Air Temperature on The Performance and Emissions of The IC Engine Fuelled by Biodiesel B30

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ABSTRACT

The study included the use of biofuel to reduce the percentage of environmental pollution caused by other environmentally polluting fuels that used in other studies. The current study presents investigations of CI engine performance and emissions at various engine speeds under constant engine load. The fuel under consideration in this work is biodiesel B30. A 2.4-liter, 16-valve, 4-cylinder engine with a compression ratio of 15.5:1 is used. Various inlet air temperatures (10 to 35°C with an increment of 5 degrees) are chosen to study their effects on engine performance and emissions. The results show that increasing the inlet air temperature increases brake explicit fuel feasting (BEFF) beside to nitrogen oxide (NOx), while decreasing the brake power and torque. In this scientific revision, a tentative analysis was conducted on a CI engine at various engine speeds and inlet air temperatures., The results were obtained at engine speeds of 2100 rpm at various engine loads and revealed an increase in BSFC of biodiesel blends (B20, B50, and B100) as injection pressure was increased.

1. Introduction

1.1 Biodiesel Fuel

Biodiesel fuel is now found from plant greases or animal obese in most countries in addition it is one of the marginal fuels appropriate for a diesel appliance that can be castoff in tainted system or as a combination with diesel fuel at altered volumetric proportion [1,2]. The high oxygenation content of biodiesel (10 to 12 percent O₂) may benefit the combustion process, resulting in improved engine performance and lower exhaust gas emissions [3-6]. Biodiesel has a greater cetane amount from diesel fuel, resulting in less chemical eruption deferment. However, one disadvantage of biodiesel is its viscosity [4]. Biodiesel has a viscosity value that is 2 to 3 times that of diesel fuel, which affects bouquet configuration, break up, and diffusion. In terms of deplete gas emanations, CO, CO₂, NOx, in addition smolder emanations reduced when compared to diesel fuel

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[7-11]. Gumus investigated experimentally the effect of different biodiesel blends (B5, B20, B50, and B100) on fuel injection pressures (18, 20, 22, and 24 MPa) in a naturally aspirated, single cylinder, air cooled, DI diesel engine, with a focus on BSFC and exhaust gas emissions [12-16]. The results were obtained at engine speeds of 2100 rpm at various engine loads and revealed an increase in BSFC of biodiesel blends (B20, B50, and B100) as injection pressure was increased [17-20]. When using biodiesel at higher injection pressure, CO, UHC, and smoke opacity were reduced, while CO₂ beside to NOx emanations enlarged. The purpose of this article is to provide analytical data on the effects of inlet air temperature on IC performance and emissions when using B30 biodiesel at engine speeds of 1250 rpm, 1500 rpm, 1750 rpm and 2000 rpm at constant engine load [6-9,21-26].

2. Methodology

2.1 Experimental Setup

Figure 1 depicts a 4-cylinder, four-stroke CI engine combined with an eddy-recent dynamometer besides to a load controller used in this work. Counter 1 lists the central engine qualifications. Various campaigns were mounted in the engine to extent the engine output limitations. The K type thermocouple is used to extent the temperature of the exhaust and intake [9]. with a sensitivity of 25 pC/bar. The experimental analysis was reiterated three times, with the ordinary for each the in-cylinder pressure is measured using a Kistler 6061B pressure transducer limitation taken into account. Table 1 summarized the drain gas emissions were measured using an IMR 1000 gas analyser as in Figure 1.

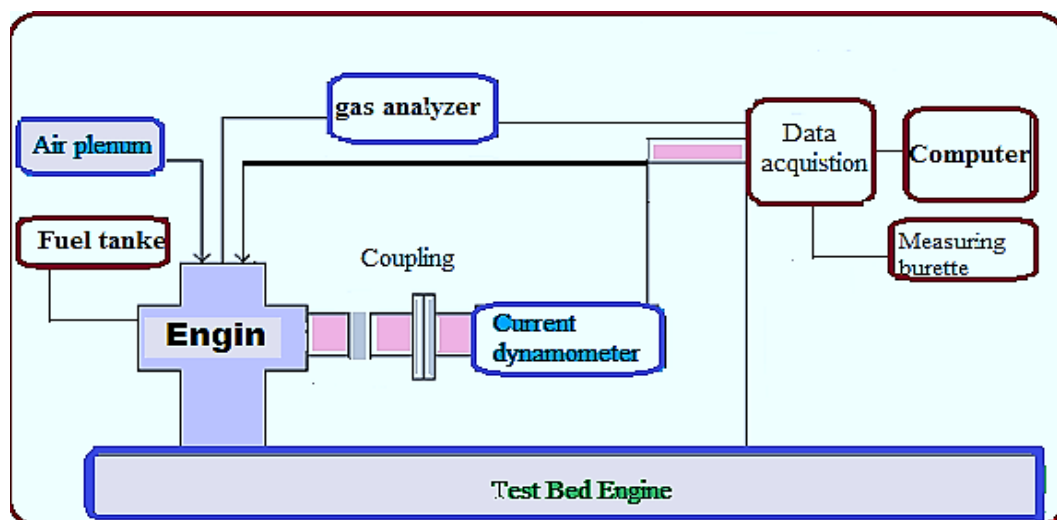


Fig. 1. Plan arrangement of the investigation engine bench

Table 1

Engine specification

Particulars	Specifications
Engine Model	2.4 Liter, 16 Valves
Combustion system	DI system
Number of cylinders	4 cylinders
Bore	87 mm
Stroke	90 mm
Compression ratio (CR)	15.5:1 (-)

3. Results and Discussion

This type of biofuel was distinguished as an environmentally friendly fuel, and it was distinguished by several characteristics, including that it does not cause environmental pollution compared to other types of fuel used in similar previous studies.

3.1 Effective Power

For various inlet air temperatures on CI engine performance as effective power (kW) versus engine speed.

Figure 2 depicts effects that effective power increases as engine speed increases at different inlet air temperatures, owing to an increase in power strokes per time unit. It also decreases as the inlet air temperature rises at any engine speed due to volumetric efficiency losses.

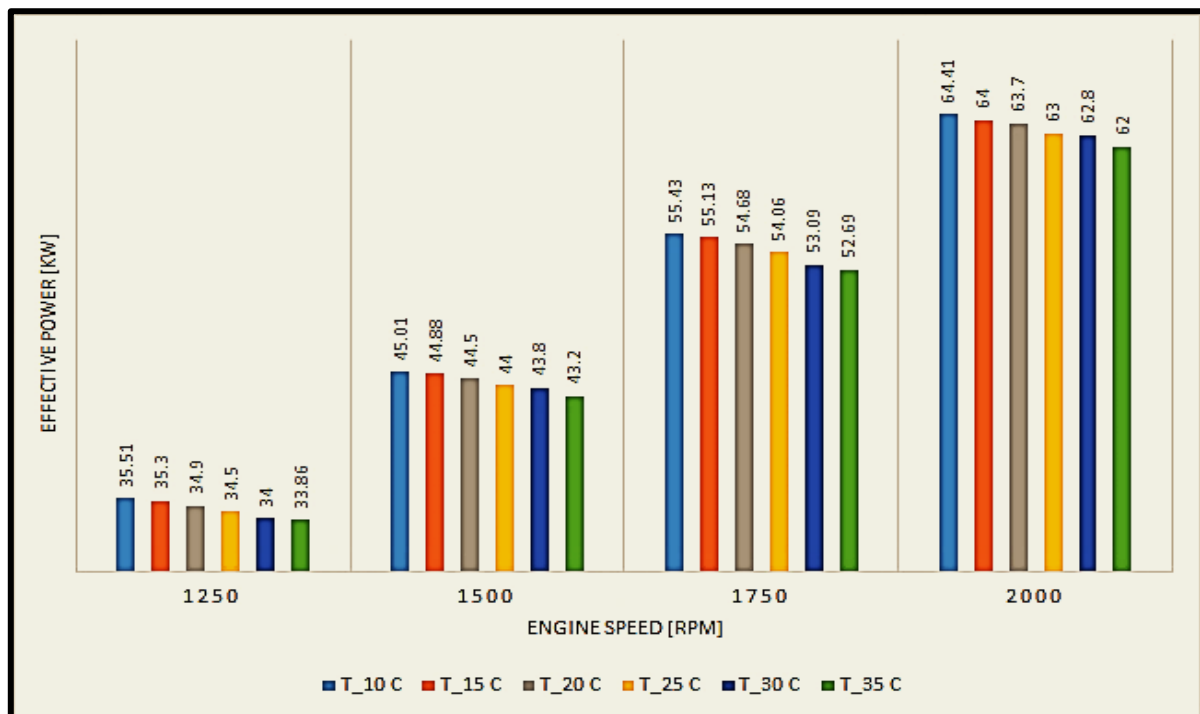


Fig. 2. Effective power Vs. engine speed for multi inlet air temperature (°C) of CI engine

3.2 Effective Torque

This type of biofuel has proven to have much better properties than the properties of other types of chemical fuels. It is characterized by strong operation and good efficiency of machines similar to other types. However, it was more efficient in preserving the purity of the environment as it is a vegetable fuel and not a chemical fuel. Figure 3 depicts the variation of effective torque as a function of engine speed at constant throttle position when the engine is powered by biodiesel B30. This graph shows that as the inlet air temperature rises, the effective torque decreases at all engine speeds [27-31]. This is caused by a decrease in volumetric efficiency.

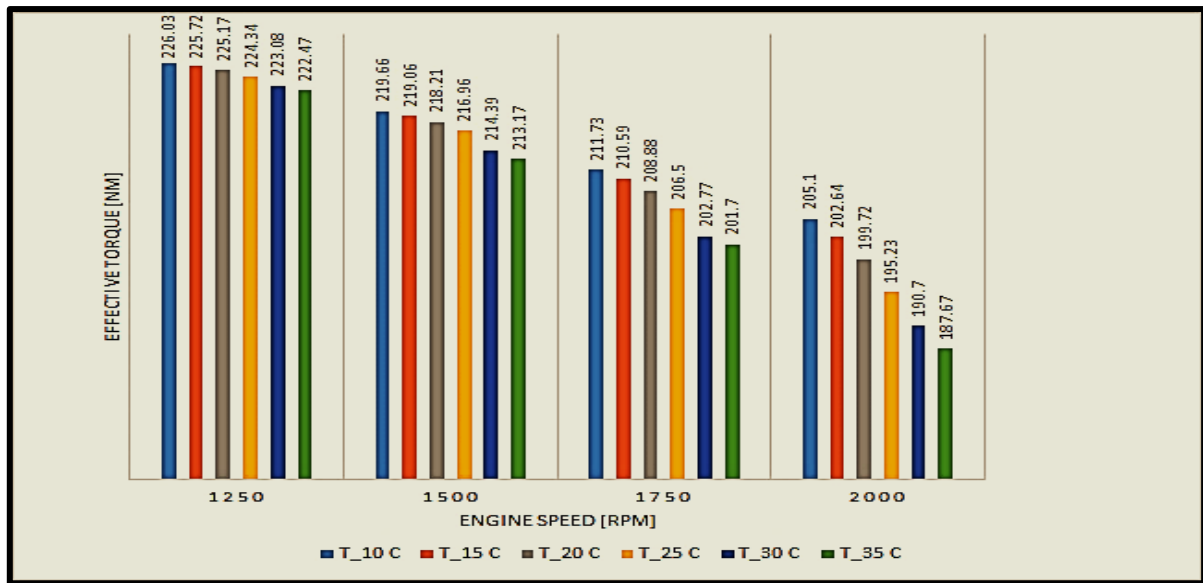


Fig. 3. Effective torque Vs. engine speed for multi inlet air temperature (°C) of CI engine

3.3 Brake Explicit Fuel Feasting (BEFF)

Biodiesel has a viscosity value that is 2 to 3 times that of diesel fuel, which affects bouquet configuration, break up, and diffusion compared with other types of fuel in other studies. Brake explicit fuel feasting is an examination of how fuel can be used and transformed to achieve a specific power efficiency. Figure 4 depicts the effects of various inlet air temperatures on CI engine enactment as brake explicit fuel feasting (g/KWh) versus engine promptness (rev/min). This graph depicts how brake explicit fuel feasting rises as engine speed rises and inlet air temperature rises [32]. This is because volumetric efficiency and combustion time are decreasing.

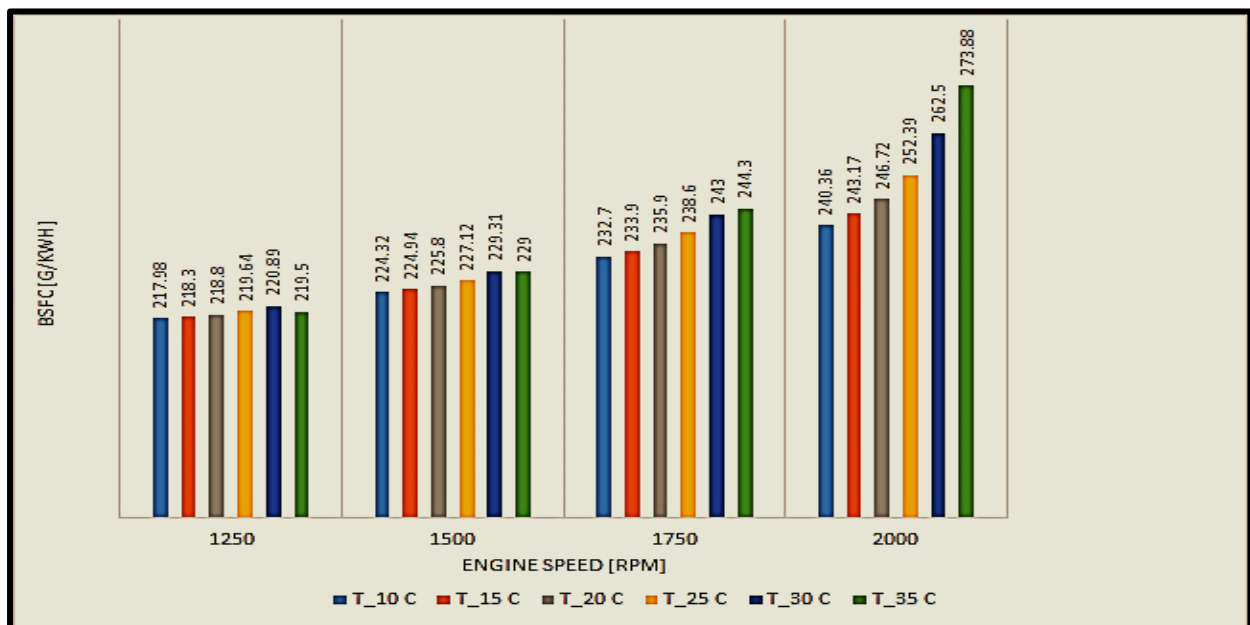


Fig. 4. BSFC Vs. engine speed for multi inlet air temperature (°C) of CI engine

3.4 Nitrogen Oxide (NOx)

Figure 5 depicts the relationship between nitrogen oxide and engine speed. This graph depicts the influence of various fjord air temperatures on CI engine emissions when using B30 fuel. Anyone can see that as the fjord air temperature escalations, so does the NOx at any engine speed [33]. This is due to an increase in the cylinder's peak fire temperature.

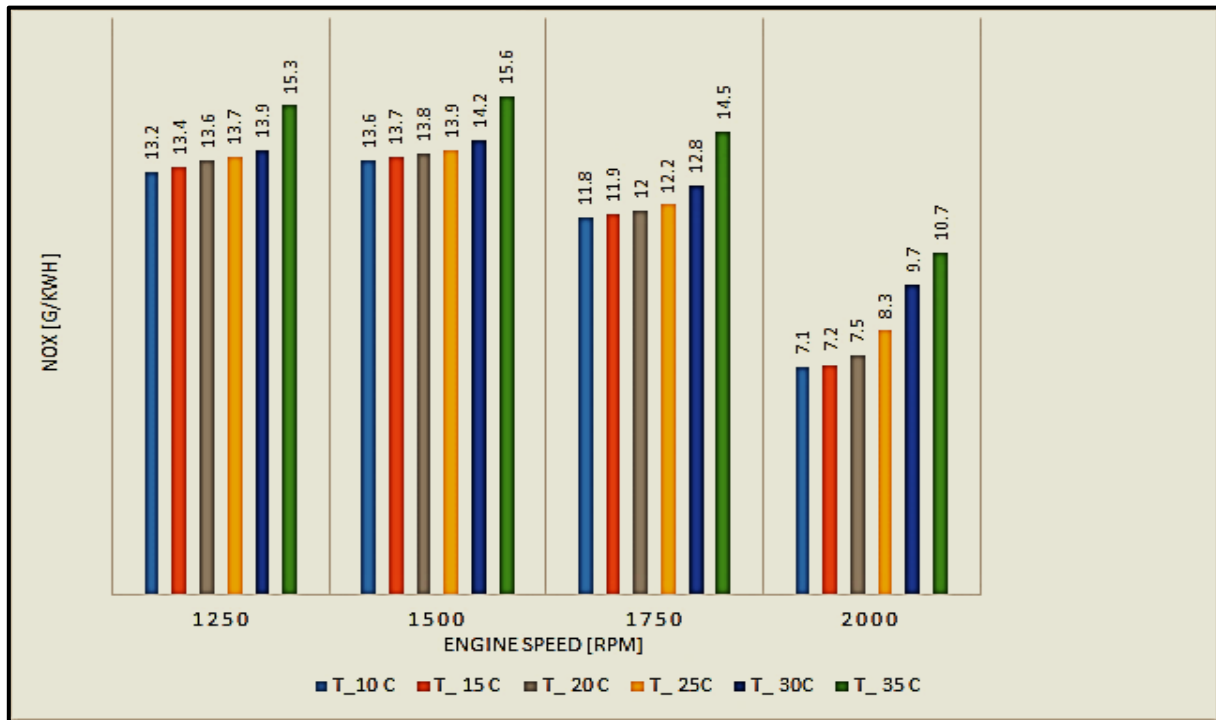


Fig. 5. NOx Vs. engine speed for multi inlet air temperature (°C) of CI engine

3.5 Soot Emission

Figure 6 depicts the soot emission of a test engine as a function of engine speed and inlet air temperature when running on B30 fuel. It can be seen that as the inlet air temperature rises, soot decreases at low engine speeds while increasing at high engine speeds [25-29]. This behaviour is caused by an increase in the cylinder's peak temperature.

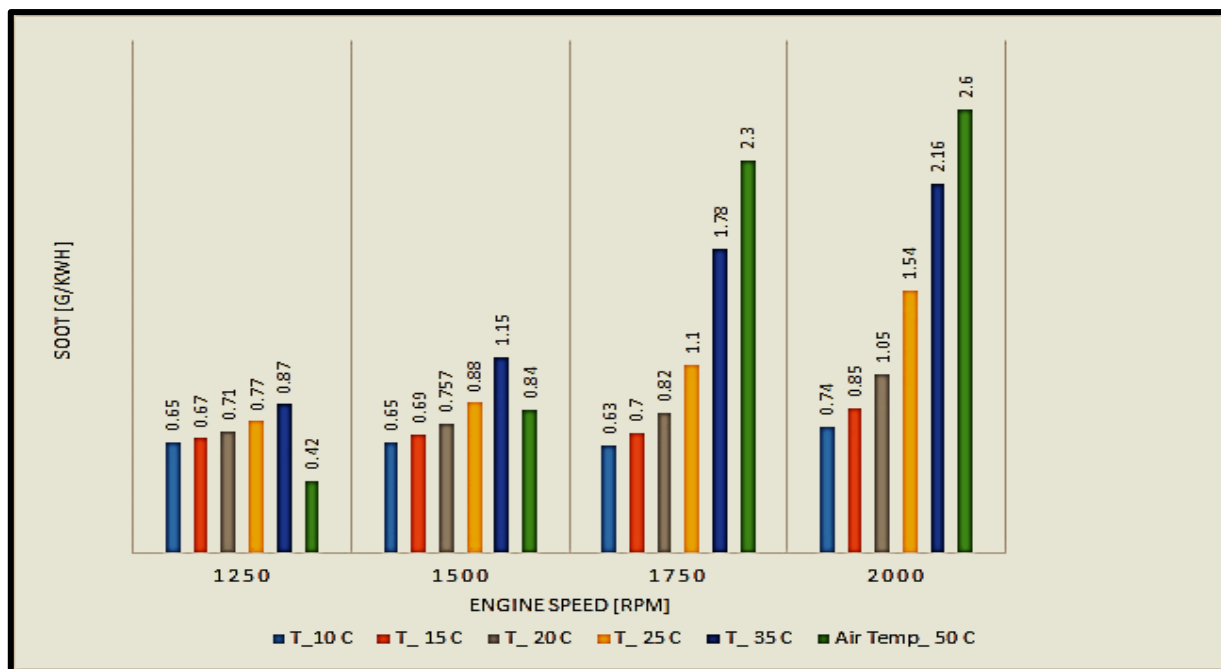


Fig. 6. Soot Vs. engine speed for multi inlet air temperature ($^{\circ}$ C) of CI engine

3.6 Assumptions

In this scientific revision, a tentative analysis was conducted on a CI engine at various engine speeds and inlet air temperatures. The following are the main findings of the current study

- i. Effective power and effective torque decreases when the inlet air temperature increases at all designated engine promptness.
- ii. Brake specific fuel consumption increases when the inlet air temperature reductions at all selected engine speeds.
- iii. NO_x beside to soot emission increases when the inlet air temperature decreases at all selected engine speeds.
- iv. Also brake explicit fuel feasting rises as engine speed rises and inlet air temperature rises. This is because volumetric efficiency and combustion time are decreasing.
- v. This type of biofuel has proven to have much better properties than the properties of other types of chemical fuels

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